

TERMINAL POINT SCHEDULE

T.P.	DESCRIPTION	MEDIA	SIZE	CONNECTION	MATERIAL
A	SYSTEM INLETS	VOC LADEN AIR	12"ø	FLANGED	CARBON STEEL
B	FUEL INLET	NATURAL GAS	1"ø	FNPT	CARBON STEEL

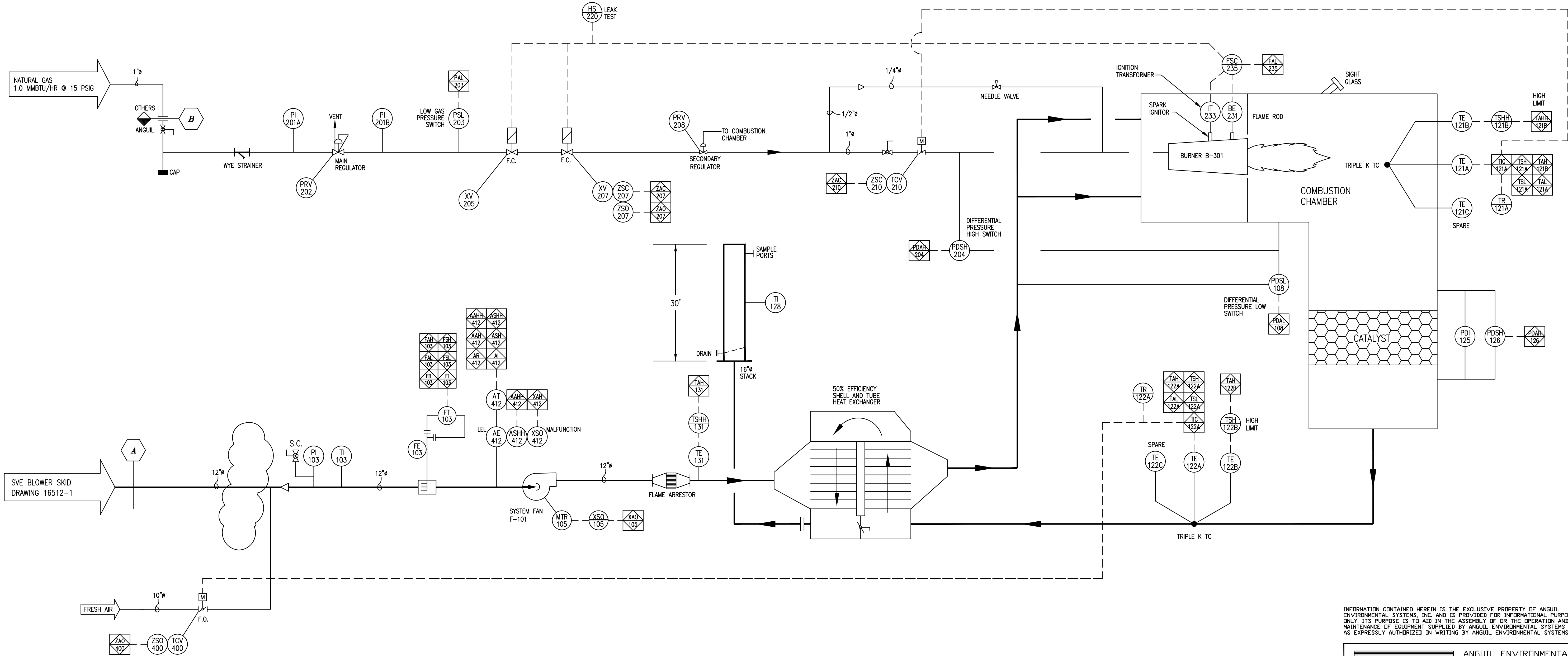
PROCESS DESIGN CONDITIONS

DESIGN FLOW	2,000 SCFM
PROCESS AIR INLET TEMPERATURE	60-100 °F
VOC CONSTITUENT	VOLATILE FUEL HYDROCARBONS
MAXIMUM VOC LOADING	25% LEL @ 1600 SCFM
DESTRUCTION EFFICIENCY	98%
HEAT EXCHANGER EFFICIENCY	50%
STATIC PRESSURE AT TERMINAL POINT "A"	-1" W.C.
ELEVATION	5,300 FT ABOVE SEA LEVEL

UTILITIES

NATURAL GAS	1000 SCFH @ 15 PSIG
POWER	460V / 60 Hz / 3 PH

- NOTES:
- 1) ELECTRICAL CLASSIFICATION: GENERAL
  - 2) SVE BLOWER EXHAUST WILL BE OPERATED BELOW 25% LEL.
  - 3) COLOR TBD
  - 4) FAN UPSIZED FOR ADDITIONAL DILUTION AIR DURING HIGH LOADING. AT MAXIMUM LOADING OF 1600 SCFM @ 25% LEL FAN HAS BEEN SIZED FOR AN ADDITIONAL 900 SCFM DILUTION AIR.



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ANGUIL ENVIRONMENTAL SYSTEMS, INC.  
MILWAUKEE, WISCONSIN

TITLE: MODEL 20 CATALYTIC OXIDIZER  
PROCESS AND INSTRUMENTATION DIAGRAM  
DRAWING NO. 16512-102  
SCALE: NTS

DRAWN: AE DATE: 7/17/12  
CHECKED: DATE  
APPROVED: DATE  
LAST DRAWN BY: AE DATE: 10/18/12  
CUSTOMER: SHAW ENVIRONMENTAL  
KIRKLAND AFB, NM  
SOURCE: PAGE 1 OF 1  
REV. D

D	AE	10/18/12	AS-BUILD
C	AE	9/7/12	CHANGE AS INDICATED
B	AE	8/14/12	CHANGE AS INDICATED
A	AE	8/1/12	CHANGE AS INDICATED
REV	BY	DATE	CHANGE

OXIDIZER READY  
CUSTOMER REQUEST TO RUN  
OXIDIZER INLET DAMPER OPEN  
PERMISSION TO RUN SVE